

G-ROC DRILL PIPES- THE LONG LIFE PIPES FOR MINING, CONSTRUCTION AND WATER WELL APPLICATION



DTH Pipes are the crucial component in the drill string. Specific requirements of the DTH pipes are straightness, durability and accuracy.

Our Inhouse manufacturing facility is equipped to offer the best pipes to the market. A high quality friction welding holding the joint till the pipe achieves the desired life. Hardened end pieces with perfectly machines thread profiles promises the utmost durability. We understand the application and set our the product portfolio to suit the popular rigs in industry today.

G-ROC DTH Pipes – Drill Long and drill straight..... Reach out for the premier pipes at the best price.



Rig Models : DM30/45/50/L T4W, T4BH, RD20

Number	Diameter		Thread Pin/Box	Wall thickness		Length		Wrench flat Details			Hex at Box End	
	inch	mm		inch	mm	feet	m	inch	mm	Flat location	inch	mm
31391033	4	102	2 7/8" API REG	0.33	8.56	30	9,14	3.5	89	Pin only	3.5	89
31391037	4	102	2 7/8" API REG	0.74	19	30	9,14	3.5	89	Pin only	3.5	89
31381037	4	102	2 7/8" API REG	0.74	19	26.6	8,1	3.5	89	Both ends	No	No
31410065	4.5	114	3 1/2" API REG	0.49	12.5	35	10,66	3.5	89	Pin only	4	102
31491065	4.5	114	3 1/2" API REG	0.49	12.5	30	9,14	3.5	89	Pin only	4	102
31491063	4.5	114	3 1/2" API REG	0.33	8.56	30	9,14	3.5	89	Pin only	4	102
31476063	4.5	114	3 1/2" API REG	0.33	8.56	25	7,62	3.5	89	Pin only	4	102
31485063	4.5	114	3 1/2" API REG	0.63	16	28	8,53	3.5	89	Both ends	No	No
31465066	4.5	114	3 1/2" API REG	0.63	16	21.6	6,58	3.5	89	Both ends	No	No
31491043	4.5	114	2 7/8" API IF	0.33	8.56	30	9,14	3.5	89	Pin only	4	102
31476043	4.5	114	2 7/8" API IF	0.33	8.56	25	7,62	3.5	89	Pin only	4	102
31491053	4.5	114	BECO 3"	0.33	8.56	30	9,14	3.5	89	Pin only	4	102
31591065	5	127	3 1/2" API REG	0.49	12.5	30	9,14	3.5	89	Pin only	4	102
31591063	5	127	3 1/2" API REG	0.33	8.56	30	9,14	3.5	89	Pin only	4	102
31576063	5	127	3 1/2" API REG	0.33	8.56	25	7,62	3.5	89	Pin only	4	102
31565063	5	127	3 1/2" API REG	0.33	8.56	21.6	6,58	3.5	89	Both ends	No	No
31591075	5	127	BECO 3 1/2"	0.49	12.5	30	9,14	3.5	89	Pin only	4.62	117
31581075	5	127	BECO 3 1/2"	0.49	12.5	26.6	8,1	3.5	89	Both ends	No	No
31691077	5.5	140	BECO 3 1/2"	0.74	19	30	9,14	4	114	Both ends	5	127
31691075	5.5	140	BECO 3 1/2"	0.49	12.5	30	9,14	4	114	Both ends	5	127
31678075	5.5	140	BECO 3 1/2"	0.49	12.5	25.8	7,86	4	114	Both ends	No	No
31663085	5.5	140	4" API FH	0.49	12.5	20.8	6,3	4	114	Both ends	No	No

Rig Models : TH60

Product No.	Diameter		Thread Pin/Box	Wall thickness		Length		Wrench flats Details			Hex at Box End	
	inch	mm		inch	mm	feet	m	inch	mm	Flat location	inch	mm
32261023	3.5	89	2 3/8" API IF	0.33	8.56	20	6,1	2.75	70	Box only	No	No
32461043	4.5	114	2 7/8" API IF	0.33	8.56	20	6,1	3.5	89	Box only	No	No
32461063	4.5	114	3 1/2" API REG	0.33	8.56	20	6,1	3.5	89	Box only	No	No

Rig Models : SmartROC/FlexiROC/ROC series

Product No.	Diameter		Thread Pin/Box	Wall thickness		Length		Wrench flats Details
	inch	mm		inch	mm	feet	m	
33160012	3	76	2 3/8" API REG	0.248	6.02	19.68	6	No Wrench flats
33150012	3	76	2 3/8" API REG	0.248	6.02	16.4	5	No Wrench flats
33140012	3	76	2 3/8" API REG	0.248	6.02	13.12	4	No Wrench flats
33260013	3.5	89	2 3/8" API REG	0.346	8.56	19.68	6	No Wrench flats
33260012	3.5	89	2 3/8" API REG	0.248	6.02	19.68	6	No Wrench flats
33250013	3.5	89	2 3/8" API REG	0.248	8.56	16.4	5	No Wrench flats
33240012	3.5	89	2 3/8" API REG	0.248	6.02	13.12	4	No Wrench flats
33360032	4	102	2 7/8" API REG	0.248	6.02	19.68	6	No Wrench flats
33350032	4	102	2 7/8" API REG	0.248	6.02	16.4	5	No Wrench flats
33340030	4	102	2 7/8" API REG	0.248	6.02	13.12	4	No Wrench flats
33460063	4.5	114	3 1/2" API REG	0.346	8.56	19.68	6	No Wrench flats
33460062	4.5	114	3 1/2" API REG	0.248	6.02	19.68	6	No Wrench flats
33450062	4.5	114	3 1/2" API REG	0.248	6.02	16.4	5	No Wrench flats
33660093	5.5	140	4 1/2" API REG	0.346	8.56	19.68	6	No Wrench flats
33650093	5.5	140	4 1/2" API REG	0.346	8.56	16.4	5	No Wrench flats



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Rig Models : SmartROC/FlexiROC/ROC series

Product No.	Diameter		Thread Pin/Box	Wall thickness		Length		Wrench flats Details		
	inch	mm		inch	mm	feet	m	inch	mm	Flat location
30810000	2.5	63	RD 50-6	0.20	5	3.3	1,0	1.97	50	Both ends
30815000	2.5	63	RD 50-6	0.20	5	4.9	1,5	1.97	50	Both ends
30812000	2.5	63	RD 50-6	0.20	5	9.8	3,0	1.97	50	Both ends
30161012	3	76	2 3/8" API REG	0.24	6.02	20	6,09	2.55	65	Both ends
30130012	3	76	2 3/8" API REG	0.24	6.02	9.8	3	2.55	65	Both ends
30130010	3	76	2 3/8" API REG	0.20	5	9.8	3	2.55	65	Both ends
30130011	3	76	2 3/8" API REG	0.21	5.5	9.8	3	2.55	65	Both ends
30120012	3	76	2 3/8" API REG	0.24	6.02	6.6	2	2.55	65	Both ends
30110010	3	76	2 3/8" API REG	0.20	5	6.6	2	2.55	65	Both ends
30115012	3	76	2 3/8" API REG	0.24	6.02	4.9	1,5	2.55	65	Both ends
30115010	3	76	2 3/8" API REG	0.20	5	4.9	1,5	2.55	65	Both ends
30110012	3	76	2 3/8" API REG	0.24	6.02	3.3	1	2.55	65	Both ends
30110010	3	76	2 3/8" API REG	0.20	5	3.3	1	2.55	65	Both ends
30130010	3	76	RD 50-6	0.20	5	9.8	3	2.55	65	Both ends
30230012	3.5	89	2 3/8" API REG	0.24	6.02	9.8	3	2.55	65	Both ends
30230010	3.5	89	2 3/8" API REG	0.20	5	9.8	3	2.55	65	Both ends
30220012	3.5	89	2 3/8" API REG	0.24	6.02	6.6	2	2.55	65	Both ends
30220010	3.5	89	2 3/8" API REG	0.20	5	6.6	2	2.55	65	Both ends
30218012	3.5	89	2 3/8" API REG	0.24	6.02	6	1,8	2.55	65	Both ends
30215012	3.5	89	2 3/8" API REG	0.24	6.02	4.9	1,5	2.55	65	Both ends
30215010	3.5	89	2 3/8" API REG	0.20	5	4.9	1,5	2.55	65	Both ends
30210012	3.5	89	2 3/8" API REG	0.24	6.02	3.3	1	2.55	65	Both ends
30210010	3.5	89	2 3/8" API REG	0.20	5	3.3	1	2.55	65	Both ends
30260012	3.5	89	2 3/8" API IF	0.24	6.02	19.68	6	2.55	65	Both ends
30230012	3.5	89	2 3/8" API IF	0.24	6.02	9.8	3	2.55	65	Both ends
30330032	4	102	2 7/8" API REG	0.24	6.02	9.8	3	3	75	Both ends
30460063	4.5	114	3 1/2" API REG	0.33	8.56	19.68	6	3.74	95	Both ends
30450062	4.5	114	3 1/2" API REG	0.24	6.02	19.68	6	3.74	95	Both ends
30430062	4.5	114	3 1/2" API REG	0.24	6.02	16.4	5	3.74	95	Both ends
30430062	4.5	114	3 1/2" API REG	0.24	6.02	9.8	3	3.74	95	Both ends
30430060	4.5	114	3 1/2" API REG	0.20	5	9.8	3	3.74	95	Both ends
30420062	4.5	114	3 1/2" API REG	0.24	6.02	6.6	2	3.74	95	Both ends
30415062	4.5	114	3 1/2" API REG	0.24	6.02	4.9	1,5	3.74	95	Both ends
30410062	4.5	114	3 1/2" API REG	0.24	6.02	3.3	1	3.74	95	Both ends
30630093	5.5	140	4 1/2" API REG	0.33	8.56	9.8	3	4.5	114	Both ends

Our competent production team always works towards achieving the best service life on the products which resulted in the Surface Hardened drill pipes. With a special process we increase the surface hardness on the pipes to a certain depth. This will increase the Service life of the drill pipe by 20 - 30% against the normal drill pipes.

More Life.....

More savings to our customers.....

These special surface hardened drill pipes can be offered for pipes which are above 114 mm on Diameter, 8.56 - 12.5 mm wall thickness and below 9 meters length



A NEW DIMENSION IN ROCK DRILLING TOOLS



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